

BULKHEAD LOWER CROSS MEMBER: REPLACEMENT



Note, one or more warnings are present in this procedure



WARNING

DANGER: HIGH VOLTAGE VEHICLE.



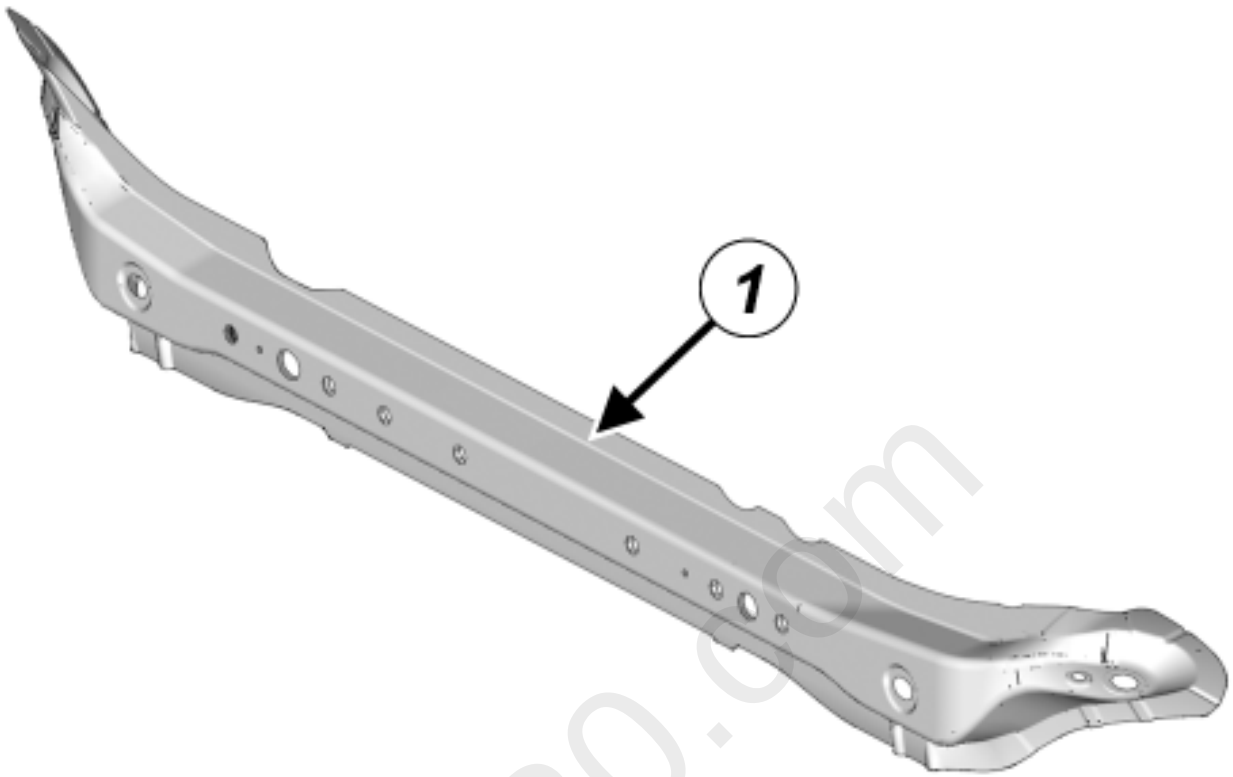
Risks of serious burns or electric shock that may prove fatal.

Before carrying out any work on the vehicle, it is essential that you adhere to the instructions regarding vehicle voltage cut-off. This work must be carried out by an employee who is qualified and authorized to work on a high-voltage onboard network

[Vehicle: Precautions for the repair](#) .

Lockout the vehicle [Vehicle: Lockout - Removal of lockout](#) .

1. COMPOSITION OF THE SPARE PART



155907

No.	Description	Type	Thickness (mm)
(1)	Bulkhead cross member		2

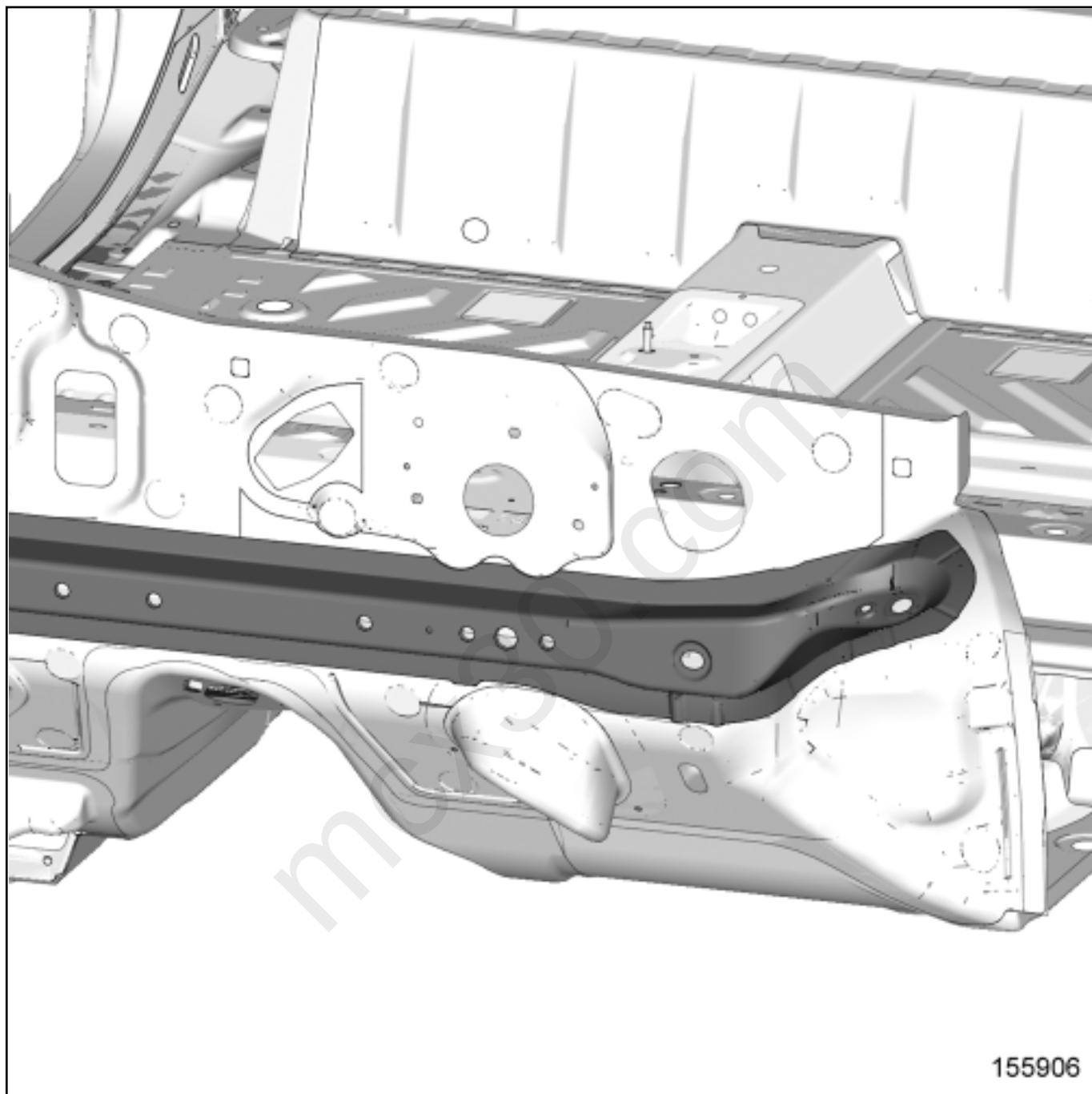
2. IN THE EVENT OF REPLACEMENT

There is only one way of replacing this part:

■ complete replacement.

1-

1)PART IN POSITION



2)POSITION OF ELECTRIC EARTHS

CAUTION



To avoid damaging the vehicles electric and electronic components, the earths of any wiring harness near the weld area must be disconnected.

Position the welding machine earth as close as possible to the weld zone [Earth screw connection: Description](#) (see MR 400).

Locate the earths located near to the weld area [Earths on body: List and location of components](#) .

3)SPECIAL NOTES ON MATING



CAUTION

If the mating faces of the parts to be welded are not accessible, make EGW plug welds to replace the original resistance welds (see MR 400).



[Repair-40x06x17-02x49-1-5-1.xml](#)



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